

Date: Tuesday, 12/20/2005 3:37:04 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING CHANNEL
Job Number	: 25328		
Estimate Number	: 10605		
P.O. Number	: N/A	Part Number	: D2585
This Issue	: 12/20/2005 S.O. No. : N/A	Drawing Number	: D2585 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/20/2005 Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/15/2006
Checked & Approved By	: <u>SEE COMMENT BELOW</u>	Qty:	<u>103</u> <del>100</del> Um: Each
Comment	: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 319

Email or ship DXF file to vendor

Laser Cut D2585 as per Dwg D2585

Material release note required

u

100

05.12.21

2.0	D2585F	Latch Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)  
Latch Clamp

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material release note is attached

C206102101

103

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per dwg D2585

206.02.02

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Debur

SAD 06102108

-103

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MOUNTING CHANNEL

Job Number: 25328

Part Number: D2585

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE  
Form as per Dwg D2585

7.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 51

9.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL  
Inspection Level 21

545 06/02/10

103

103 06/02/10

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LS Date: 06/02/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

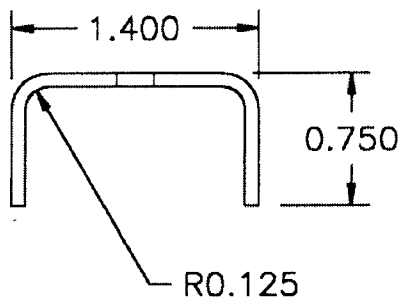
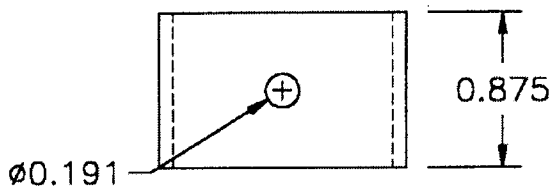
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

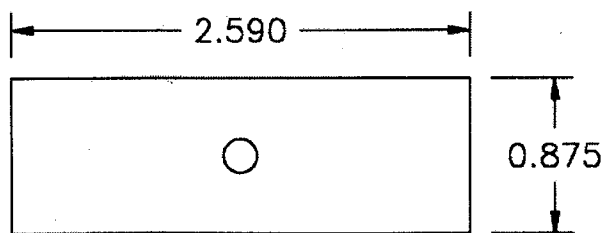


DESIGN BW	DRAWN BY [Signature]	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2585	REV. B SHEET 1 OF 1
DATE 96:07:11		TITLE MOUNTING CHANNEL	SCALE 1:1
B	97:03:14	ADD FLAT PATTERN	

RELEASED  
97/03/14 DS



FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078)

CONTROL  
ENGINEER  
REVIEW  
CHECK

002

MINNEAPOLIS

INTEGRIS METALS

08/26/05

08/26/05

YIEH MAU CORP.

INVOICE NO. :  
COMMODITY :

P05M438R  
PRIME COLD ROLLED STAINLESS STEEL SHEET

# MATERIAL TEST/INSPECTION CERTIFICATE

90264/53

SPECIFICATION :  
CUSTOMER :

ALSI 304  
INTEGRIS METALS LTD

工廠:高雄路竹鄉廣安路345號  
345, SHUN AN RD. LU CHU HSI  
KAORUNG TAIWAN R.O.C.  
TEL:(07)5972885 FAX:(07)597300  
CERTIFICATE NO: P05M438R  
DATE OF ISSUE:05/31/2005  
PAGE:23

PAGE:77																			
BUYERS ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50mm					Chemical Composition (%)							
			KGS	LBS			YS (N/mm <sup>2</sup> )	TS (N/mm <sup>2</sup> )	EL (%)	HRB	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Nb x100	Cr x100	N x100
ALSI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																			
7427-7166	11GA/48"X 96"	1	1,459	3,217	YU127453	44S65351A-112	318	669	51	84	167	4.5	47	115	31	2	808	1832	3.5
7427-7166	11GA/48"X 96"	1	1,474	3,250	YU136039	45S66756B-111	296	644	51	85	171	5.4	48	121	31	11	809	1849	3
ALSI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE.																			
7425-5951	22GA/48"X120"	1	1,430	3,153	YU233420	43S63676B-21	278	659	63	83	163	4.1	50	122	33	4	804	1813	3.3
7426-5059	16GA/48"X 96"	1	1,279	2,820	YU127477	44S65315BB-22	304	672	51	82	159	4.4	48	118	35	3	804	1813	3.3
7426-5497	16GA/60"X120"	1	1,410	3,109	YU233684	44S64690A-21	289	658	50	81	158	3.9	49	121	31	4	806	1824	2.9
7426-8053	14GA/48"X120"	1	1,458	3,210	YU230936	44S67866A-5	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7426-7949	14GA/48"X 96"	1	1,486	3,292	YU230936	44S67866A-1	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7426-7949	14GA/48"X 96"	1	1,468	3,232	YU230936	44S67866A-2	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7427-3699	12GA/48"X120"	1	1,447	3,190	YU137387	44S64897-11	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,450	3,197	YU137387	44S64897-12	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,451	3,199	YU137387	44S64897-13	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,446	3,188	YU136911	44S64898-215	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-3541	12GA/48"X 96"	1	1,462	3,223	YU136911	44S64898-216	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-4127	12GA/60"X120"	1	1,426	3,144	YU137982	45S00273-22	294	664	52	84	168	4	50	117	28	2	810	1817	2.4
7427-4242	12GA/60"X144"	1	1,970	4,350	YU137982	45S00273-23	294	664	52	84	168	4	50	117	28	2	810	1817	2.4
7427-6445	11GA/48"X120"	1	1,398	3,082	YU233792	44S65308A-16	317	681	47	86	178	4.1	52	115	34	3	805	1807	2.8
7427-6445	11GA/48"X120"	1	1,137	2,507	YU233792	44S65308A-17	317	681	47	86	178	4.1	52	115	34	3	805	1807	2.8
ALSI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																			
7426-6343	16GA/60"X96"	1	1,285	2,833	YU136717	44S65088B-11	299	653	52	81	156	4.2	48	111	30	4	814	1831	2.4
19			26,758	58,994															
NO MERCURY CONTAMINATION																			
Bend test good for all Heat NO.																			
E HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS																			
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.																			

NO MERCURY CONTAMINATION  
Bend test good for all Heat NO.

- PRIME MATERIAL. NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 447002 (VANCOUVER)
- SALES CONTRACT: P05M438
- DOCUMENTARY CREDIT NUMBER: LCMSP002723

YIEH MAU CORP.

Manager of Quality Assurance Section

14ga 304 2B SS P/O 3/5